

Moxa EtherDevice™ Switch EDS-308/305 Hardware Module Description

Kongsberg Maritime Part no.:

702485 - EDS-308 - 8 x RJ45

702631 - EDS-308-M-SC - 7 x RJ45 & 1 x Fiber

703659 - EDS-308-MM-SC - 6 x RJ45 & 2 x Fiber

702630 - EDS-305-M-SC - 4 x RJ45 & 1 x Fiber

This document contains the Hardware Module Description of the Moxa EtherDevice™ Switch EDS-308/305.

It comprises information from the sub-supplier Telesafe and Kongsberg Maritime.

(EDS-308 eight port RJ45 model shown below)



Important notice:

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Document revisions

Rev	Written by		Checked by		Approved by	
	Date	Sign	Date	Sign	Date	Sign
A	08.06.04	EIK	14.06.04	EB	14.06.04	EB
B	07.02.05	CBM	08.02.05	TF	08.02.05	EB
C	17.03.05	EIK	18.03.05	ER	18.03.05	EB
D	29.03.06	EIK	30.03.06	EO	30.03.06	EB
E						
F						

The original signatures are recorded on the company's logistic data system.

Document history

- Rev. A** First version.
- Rev. B** Part number 702631 added on front page.
- Rev. C** Part number 703659 added on front page, and model names also added to distinguish between the part numbers.
- Rev. D** Part number 702630 added on front page.

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EtherDevice™ Switch EDS-308/305 Series

Industrial 8- or 5-Port Smart Ethernet Switch

Features

High Performance Network Switching Technology

- 10/100BaseT(X) (RJ45), 100BaseFX (SC type, Multi/Single mode)
- IEEE 802.3/ 802.3u/ 802.3x
- Store and Forward switching process type, 1024 address entries
- 10/100M, Full/Half-Duplex, MDI/MDIX auto-sensing

Industrial Grade Reliability

- Power failure, port break alarm by relay output
- Redundant dual DC power inputs

Rugged Design

- 0 to 60°C operating temperature range
- IP 30, rugged high-strength case
- DIN-Rail or panel mounting ability



EDS-308

EDS-308-MM
EDS-308-SS

EDS-308-M
EDS-308-S

EDS-305

EDS-305-M
EDS-305-S

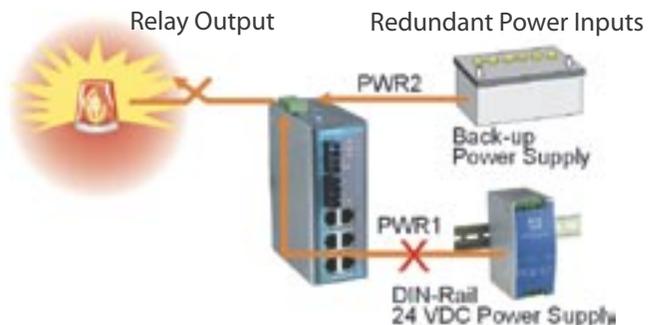
Overview

The MOXA EtherDevice™ Smart Switches, EDS-308/305 series, are 8- and 5-port Ethernet Switches that provide an economical solution for your Ethernet connection, and the built-in smart alarm function helps system maintainers monitor the health of your Ethernet network. These products have a wide operating temperature range,

from 0 to 60°C, and are designed to withstand a high degree of vibration and shock. The rugged hardware design makes EDS-308/305 series perfect for demanding industrial environments, giving you the confidence that your industrial applications will work continuously for many years.

Redundant Power Inputs

EDS-308/305 provides two power inputs that can be connected simultaneously to live DC power sources. If one of the power inputs fails, the other live source acts as a backup to automatically support the EDS-308/305's power needs.



Relay Output Alarm by Port Break, Power Failure

EDS-308/305 provides relay contact outputs to warn technicians on the shop floor when the power fails or a port link

breaks, so that they can respond quickly with appropriate emergency operation procedures.

Specifications

Technology

Standards: IEEE802.3, 802.3u, 802.3x

Forward and Filtering Rate:

148810 pps

Packet Buffer Memory: 256 KB

Processing Type: Store and Forward, with IEEE802.3x full duplex, non-blocking flow control

Address Table Size: 1K uni-cast addresses

Latency: Less than 5µs

Interface

RJ45 Ports: 10/100BaseT(X) auto negotiation speed, F/H duplex mode, and auto MDI/MDIX connection

Fiber Ports: 100BaseFX ports (SC connector)

LED Indicators: Power, Faults, ACT, LNK, 10/100

DIP Switch: Port break alarm mask

Alarm Contact: One relay output with current carrying capacity of 1A @ 24 VDC

Optical Fiber

Distance: Single mode fiber for 15 km, Multi mode fiber for 2 km

Wavelength: 1310 nm

Min. TX Output:

-15 dBm (Single), -20 dBm (Multi)

Max. TX Output:

-6 dBm (Single), -14 dBm (Multi)

Sensitivity:

-36 to -32 dBm (Single),

-34 to -30 dBm (Multi)

Power

Input Voltage: 12 to 48 VDC, redundant inputs

Connection: Removable Terminal Block

Input Current(@24V):

0.25A (EDS-305, EDS-305-M, EDS-305-S, EDS-308)

0.35A (EDS-308-M, EDS-308-S, EDS-308-MM, EDS-308-SS)

Overload Current Protection:

1.1A (EDS-305, EDS-305-M, EDS-305-S, EDS-308)

1.6A (EDS-308-M, EDS-308-S, EDS-308-MM, EDS-308-SS)

Reverse Polarity Protection: Present

Mechanical

Casing: IP30 protection, aluminum case

Dimensions:

53.6 x 135 x 105 mm (W x H x D)

Weight: 0.63kg

Installation:

DIN-Rail, Wall Mounting

Environment

Operating Temperature:

0 to 60°C (32 to 140°F)

Storage Temperature:

-40 to 85°C (-40 to 185°F)

Ambient Relative Humidity:

5 to 95% (non-condensing)

Regulatory Approvals

UL/CUL: UL60950

TÜV: EN60950

FCC Part 15 class A

EMI: EN55022

EMS: EN61000-4-2 (ESD), level 3

EN61000-4-3 (RS), level 3

EN61000-4-4 (EFT), level 3

EN61000-4-5 (Surge), level 3

EN61000-4-6 (CS), level 3

Shock: IEC60068-2-27

Free Fall: IEC60068-2-32

Vibration: IEC60068-2-6

WARRANTY

5 years

Ordering Information

Industrial 8-port Smart Ethernet Switch

EDS-308: Industrial Smart Ethernet Switch with 8 10/100BaseT(X) ports

EDS-308-M-SC: Industrial Smart Ethernet Switch with 7 10/100BaseT(X) ports, 1 multi mode 100BaseFX port

EDS-308-S-SC: Industrial Smart Ethernet Switch with 7 10/100BaseT(X) ports, 1 single mode 100BaseFX port

EDS-308-MM-SC: Industrial Smart Ethernet Switch with 6 10/100BaseT(X) ports, 2 multi mode 100BaseFX ports

EDS-308-SS-SC: Industrial Smart Ethernet Switch with 6 10/100BaseT(X) ports, 2 single mode 100BaseFX ports

Industrial 5-port Smart Ethernet Switch

EDS-305: Industrial Smart Ethernet Switch with 5 10/100BaseT(X) ports

EDS-305-M-SC: Industrial Smart Ethernet Switch with 4 10/100BaseT(X) ports, 1 multi mode 100BaseFX port

EDS-305-S-SC: Industrial Smart Ethernet Switch with 4 10/100BaseT(X) ports, 1 single mode 100BaseFX port

All items include User's Manual

Optional Accessories

DR-4524: 45W/2A DIN-Rail 24 VDC Power Supply with universal 85 to 264 VAC input

DR-75-24: 75W/3.2A DIN-Rail 24 VDC Power Supply with universal 85 to 264 VAC input

DR-120-24: 120W/5A DIN-Rail 24 VDC Power Supply with 88 to 132 VAC/176 to 264 VAC input by switch

See page 7-3 for more detailed information about these DIN-Rail Power Supplies.

WK-46: Wall Mounting kit

MOXA *EtherDevice* Switch

EDS-308/305 Hardware Installation Guide

First Edition, June 2003



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Overview

The MOXA EtherDevice™ Smart Switches, EDS-308/305 Series, are 8- and 5-port Ethernet Switches that provide an economical solution for your Ethernet connection, and the built-in smart alarm function helps system maintainers monitor the health of your Ethernet network.

These products have a wide operating temperature range, from 0 to 60°C, and are designed to withstand a high degree of vibration and shock. The rugged hardware design makes EDS-308/305 Series perfect for demanding industrial environments, giving you the confidence that your industrial applications will work continuously for many years.

NOTE *Throughout this Hardware Installation Guide, we use **EDS** as an abbreviation for MOXA EtherDevice Switch:*

EDS = MOXA EtherDevice Switch

Package Checklist

MOXA EtherDevice Switch is shipped with the following items. If any of these items is missing or damaged, please contact your customer service representative for assistance.

- MOXA EtherDevice™ Switch
- Hardware Installation Guide
- MOXA Product Warranty booklet
- Protective caps for unused ports

Features

High Performance Network Switching Technology

- 10/100BaseT(X) (RJ-45), 100BaseFX (SC type, Multi/Single mode)
- IEEE 802.3/802.3u/802.3x
- Store and Forward switching process type, 1024 address entries
- 10/100M, Full/Half-Duplex, MDI/MDIX auto-sensing

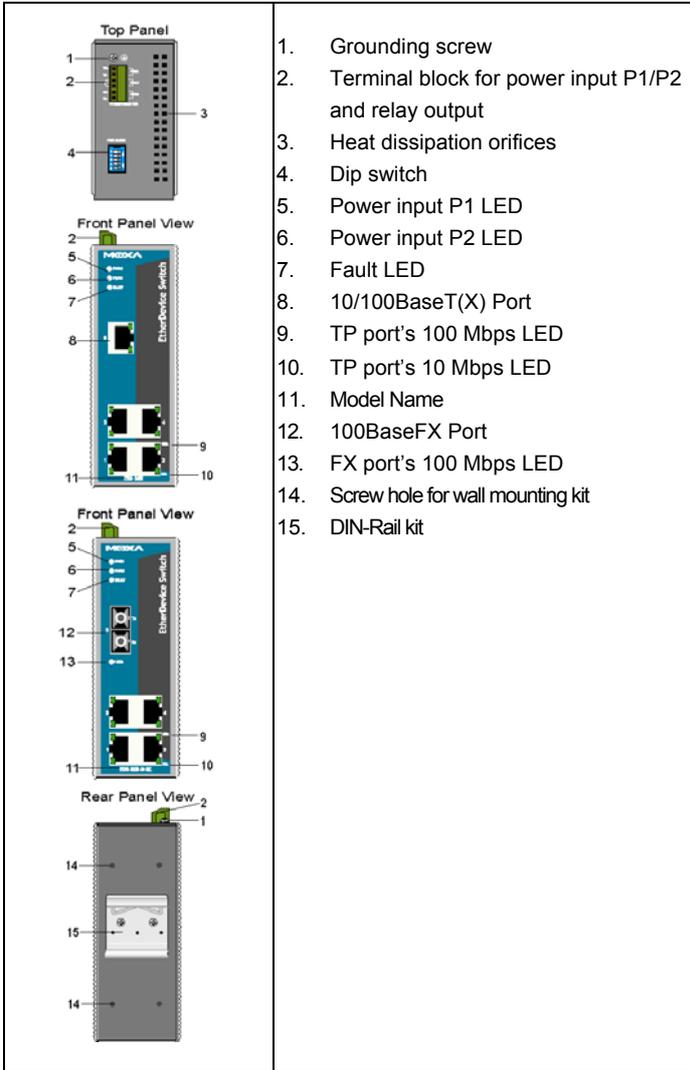
Industrial Grade Reliability

- Power failure, port break alarm by relay output
- Redundant dual DC power inputs

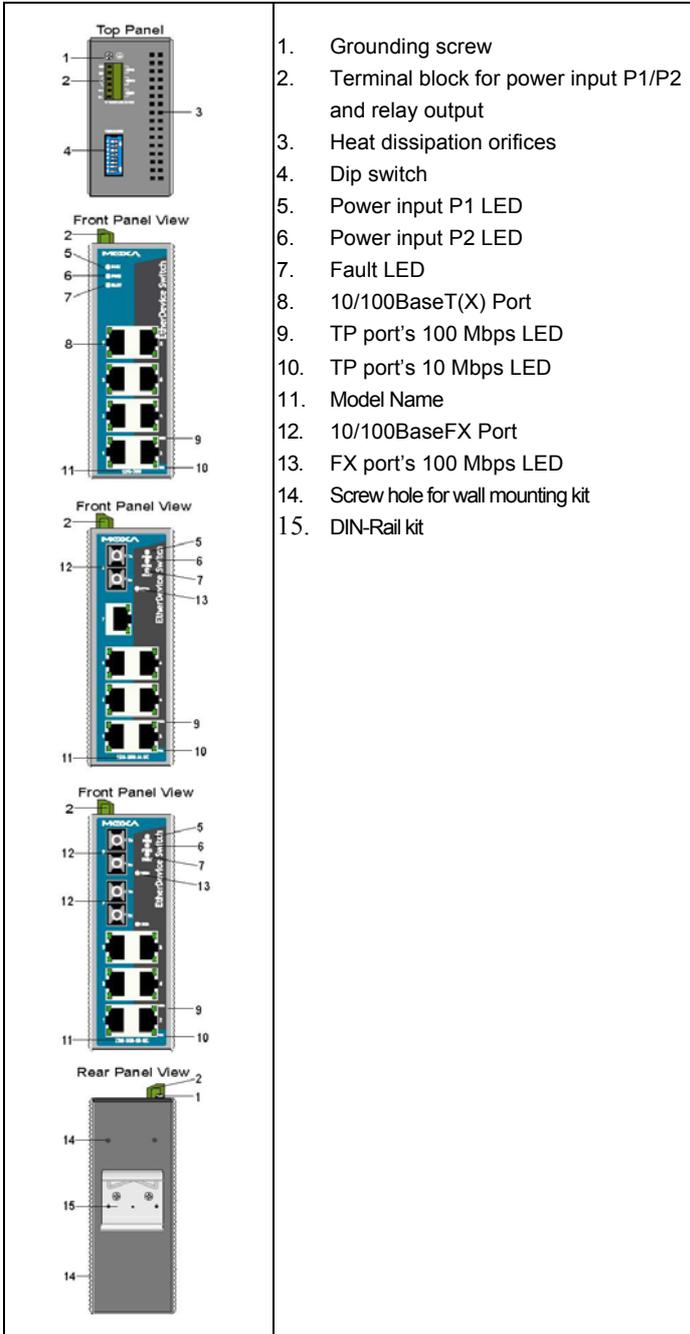
Rugged Design

- 0 to 60°C operating temperature range
- IP 30, rugged high-strength case
- DIN-Rail or panel mounting ability

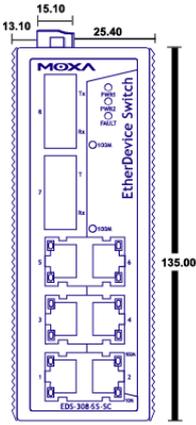
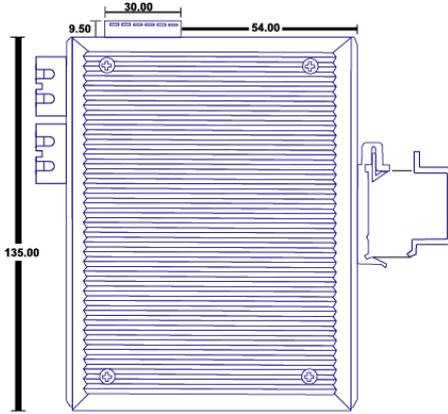
Panel Layout of EDS-305 series



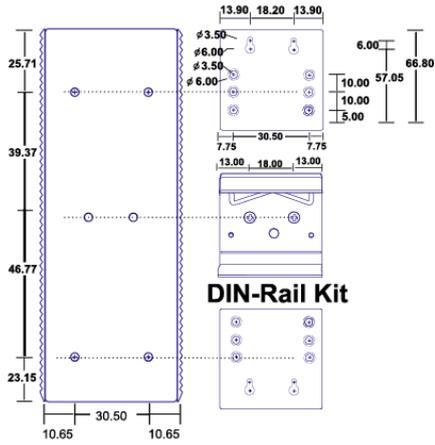
Panel Layout of EDS-308 series



Mounting Dimensions



Front View



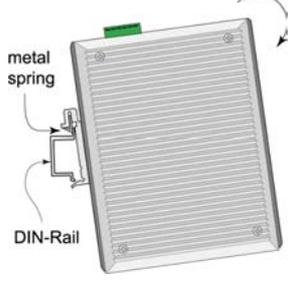
Back View

Panel Mount Kit

(Unit = mm)

DIN-Rail Mounting

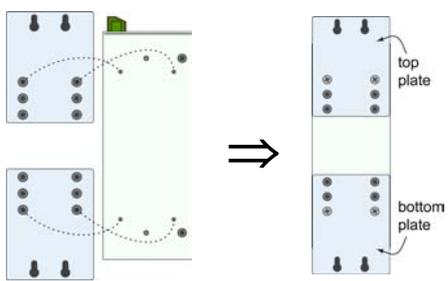
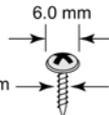
The aluminum DIN-Rail attachment plate should already be fixed to the back panel of EDS when you take it out of the box. If you need to reattach the DIN-Rail attachment plate to EDS, make sure the stiff metal spring is situated towards the top, as shown in the figures below.

<p>STEP 1: Insert the top of the DIN-Rail into the slot just below the stiff metal spring.</p>	<p>STEP 2: The DIN-Rail attachment unit will snap into place as shown below.</p>
 <p>Labels: metal spring, DIN-Rail</p>	 <p>Labels: metal spring, DIN-Rail</p>

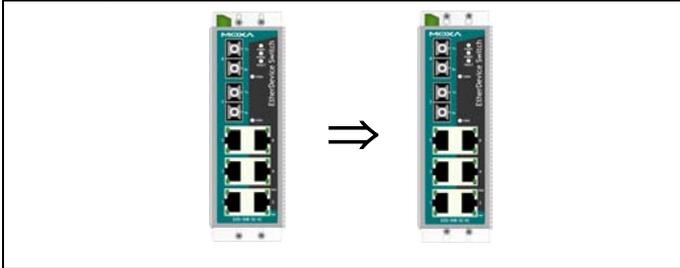
To remove MOXA EtherDevice Switch from the DIN-Rail, simply reverse Steps 1 and 2 above.

Wall Mounting (OPTIONAL)

For some applications, you will find it convenient to mount MOXA EtherDevice Switch on the wall, as illustrated below.

<p>STEP 1: Remove the aluminum DIN-Rail attachment plate from MOXA EtherDevice Switch's rear panel, and then attach the wall mount plates, as shown in the diagram below.</p>	
 <p>Labels: top plate, bottom plate</p>	
<p>STEP 2: Mounting MOXA EtherDevice Switch on the wall requires 4 screws. Use the Switch, with wall mount plates attached, as a guide to mark the correct locations of the 4 screws. The heads of the screws should be less than 6.0 mm in diameter, and the shafts should be less than 3.5 mm in diameter, as shown in the figure at the right.</p>	 <p>Labels: 6.0 mm, 3.5 mm</p>
<p>NOTE Before tightening screws into the wall, make sure the screw head and shank size are suitable by inserting the screw into one of the keyhole-shaped apertures of the Wall Mounting Plates.</p> <p>Do not screw the screws in all the way—leave about 2 mm to allow room for sliding the wall mount panel between the wall and the screws.</p>	

STEP 3: Once the screws are fixed in the wall, insert the four screw heads through the large parts of the keyhole-shaped apertures, and then slide MOXA EtherDevice Switch downwards, as indicated below. Tighten the four screws for more stability.



Wiring Requirements

ATTENTION



Safety First!

Be sure to disconnect the power cord before installing and/or wiring your MOXA EtherDevice Switch.

ATTENTION



Safety First!

Calculate the maximum possible current in each power wire and common wire. Observe all electrical codes dictating the maximum current allowable for each wire size.

If the current goes above the maximum ratings, the wiring could overheat, causing serious damage to your equipment.

You should also pay attention to the following points:

- Use separate paths to route wiring for power and devices. If power wiring and device wiring paths must cross, make sure the wires are perpendicular at the intersection point.
- NOTE: Do not run signal or communications wiring and power wiring in the same wire conduit. To avoid interference, wires with different signal characteristics should be routed separately.
- You can use the type of signal transmitted through a wire to determine which wires should be kept separate. The rule of thumb is that wiring that shares similar electrical characteristics can be bundled together.
- Keep input wiring and output wiring separated.
- It is strongly advised that you label wiring to all devices in the system when necessary.

Grounding MOXA EtherDevice Switch

Grounding and wire routing help limit the effects of noise due to electromagnetic interference (EMI). Run the ground connection from the ground screw to the grounding surface prior to connecting devices.

ATTENTION

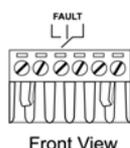
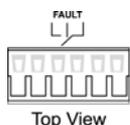


This product is intended to be mounted to a well-grounded mounting surface such as a metal panel.

Wiring the Alarm Contact

The Alarm Contact consists of the two middle contacts of the terminal block on EDS's top panel. You may refer to the next section for detailed instructions on how to connect the wires to the terminal block connector, and how to attach the terminal block connector to the terminal block receptor.

In this section, we will explain the meaning of the two contacts used to connect the Alarm Contact.



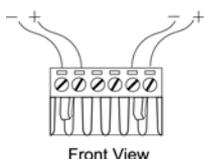
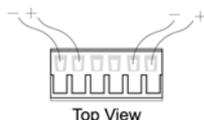
FAULT: The two middle contacts of the 6-contact terminal block connector are used to detect both power faults and port faults. The two wires attached to the Fault contacts form an open circuit when:

1. EDS has lost power from one of the DC power inputs.
- OR
2. One of the ports for which the corresponding PORT ALARM Dip Switch is set to ON is not properly connected.

If neither both of these two conditions occur, the Fault circuit will be closed.

Wiring the Redundant Power Inputs

The top two contacts and the bottom two contacts of the 6-contact terminal block connector on EDS's top panel are used for EDS's two DC inputs. Top and front views of one of the terminal block connectors are shown here.



STEP 1: Insert the negative/positive DC wires into the V-/V+ terminals.

STEP 2: To keep the DC wires from pulling loose, use a small flat-blade screwdriver to tighten the wire-clamp screws on the front of the terminal block connector.

STEP 3: Insert the plastic terminal block connector prongs into the terminal block receptor, which is located on EDS's top panel.

ATTENTION



Before connecting EDS to the DC power inputs, make sure the DC power source voltage is stable.

Communication Connections

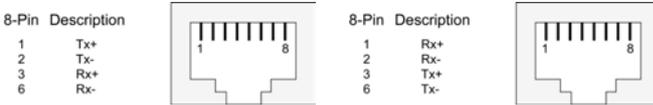
EDS-308 models have 6, 7, or 8 10/100BaseT(X) Ethernet ports, and 2, 1, or 0 (zero) 100 BaseFX (SC-type connector) fiber ports. EDS-305 models have 4 or 5 10/100BaseT(X) Ethernet ports, and 1 or 0 (zero) 100 BaseFX (SC-type connector) fiber ports.

10/100BaseT(X) Ethernet Port Connection

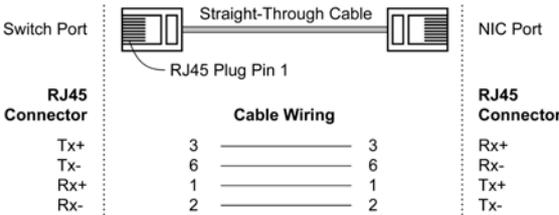
The 10/100BaseT(X) ports located on EDS's front panel are used to connect to Ethernet-enabled devices.

Below we show pinouts for both MDI (NIC-type) ports and MDI-X (HUB/Switch-type) ports, and also show cable wiring diagrams for straight-through and cross-over Ethernet cables.

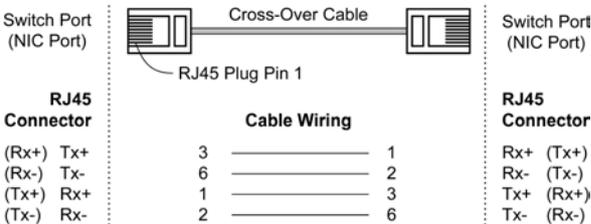
RJ45 (8-pin, MDI) Port Pinouts RJ45 (8-pin, MDI-X) Port Pinouts



RJ45 (8-pin) to RJ45 (8-pin) Straight-Through Cable Wiring



RJ45 (8-pin) to RJ45 (8-pin) Cross-Over Cable Wiring

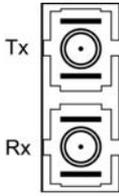


100BaseFX Ethernet Port Connection

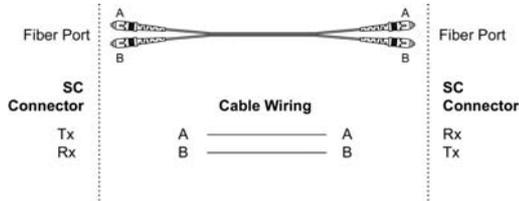
The concept behind the SC port and cable is quite straightforward. Let's suppose you are connecting devices I and II. Contrary to electrical signals, optical signals do not require a circuit in order to transmit data. Consequently, one of the optical lines is used to transmit data from device I to device II, and the other optical line is used to transmit data from device II to device I, for full-duplex transmission.

All you need to remember is to connect the Tx (transmit) port of device I to the Rx (receive) port of device II, and the Rx (receive) port of device I to the Tx (transmit) port of device II. If you are making your own cable, we suggest labeling the two sides of the same line with the same letter (A-to-A and B-to-B, as shown below, or A1-to-A2 and B1-to-B2).

SC-Port Pinouts



SC-Port to SC-Port Cable Wiring



Redundant Power Inputs

Both power inputs can be connected simultaneously to live DC power sources. If one power source fails, the other live source acts as a backup, and automatically supplies all of MOXA EtherDevice Switch's power needs.

Alarm Contact

MOXA EtherDevice Switch has one Alarm Contact located on the top panel. For detailed instructions on how to connect the Alarm Contact power wires to the two middle contacts of the 6-contact terminal block connector, see the Wiring the Alarm Contact section above. A typical scenario would be to connect the Fault circuit to a warning light located in the control room. The light can be set up to switch on when a fault is detected.

The Alarm Contact has two terminals that form a Fault circuit for connecting to an alarm system. The two wires attached to the Fault contacts form an open circuit when (1) EDS has lost power from one of the DC power inputs, or (2) one of the ports for which the corresponding PORT ALARM Dip Switch is set to ON is not properly connected.

If neither of these two conditions occur, the Fault circuit will be closed.

Dip Switch Setting

EDS 308 series dip switch



EDS 305 series dip switch



ON: Enables the corresponding PORT Alarm. If the port's link fails, the relay will form an open circuit and the fault LED will light up.

Off: Disables the corresponding PORT Alarm. The relay will form a closed circuit and the Fault LED will never light up.

LED Indicators

The front panel of MOXA EtherDevice Switch contains several LED indicators. The function of each LED is described in the table below.

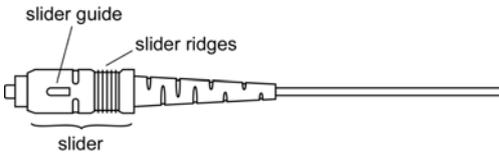
LED	Color	State	Description
P1	AMBER	On	Power is being supplied to power input P1
		Off	Power is not being supplied to power input P1
P2	AMBER	On	Power is being supplied to power input P2
		Off	Power is not being supplied to power input P2
Fault	RED	On	When the corresponding PORT alarm is enabled, and the port's link is inactive.
		Off	When the corresponding PORT alarm is enabled and the port's link is active, or when the corresponding PORT alarm is disabled.
10M	GREEN	On	TP port's 10 Mbps link is active
		Blinking	Data is being transmitted at 10 Mbps
		Off	TP Port's 10 Mbps link is inactive
100M	GREEN	On	TP port's 100 Mbps link is active
		Blinking	Data is being transmitted at 100 Mbps
		Off	100BaseTX Port's link is inactive
100M	GREEN	On	FX port's 100 Mbps is active
		Blinking	Data is being transmitted at 100 Mbps
		Off	100BaseFX port is inactive

Auto MDI/MDI-X Connection

The Auto MDI/MDI-X function allows users to connect MOXA EtherDevice Switch's 10/100BaseTX ports to any kind of Ethernet device, without paying attention to the type of Ethernet cable being used for the connection. This means that you can use either a *straight-through* cable or *cross-over* cable to connect EDS to Ethernet devices.

Fiber Ports

MOXA EtherDevice Switch's fiber switched ports operate at a fixed 100 Mbps speed and full-duplex mode to provide the best performance. The fiber ports are factory-built as either a multi-mode or single-mode SC connector. Consequently, you should use fiber cables that have SC connectors at both ends. When plugging the connector into the port, make sure the slider guide is positioned to the right side so that it fits snugly into the port.



The 100 Mbps fiber ports are switched ports, and perform as a domain, providing a high bandwidth backbone connection that supports long fiber cable distances (up to 2 km for multi-mode, and 15 km for single-mode) for installation versatility.

Dual Speed Functionality and Switching

MOXA EtherDevice Switch's 10/100 Mbps switched RJ45 port auto negotiates with the connected device for the fastest data transmission rate supported by both devices. All models of MOXA EtherDevice Switch are plug-and-play devices, so that software configuration is not required at installation, or during maintenance. The half/full duplex mode for the switched RJ45 ports is user dependent and changes (by auto-negotiation) to full or half duplex, depending on which transmission speed is supported by the attached device.

Switching, Filtering, and Forwarding

Each time a packet arrives at one of the switched ports, a decision is made to either filter or forward the packet. Packets with source and destination addresses belonging to the same port segment will be filtered, constraining those packets to one port, and relieving the rest of the network from the need to process them. A packet with destination address on another port segment will be forwarded to the appropriate port, and will not be sent to the other ports where it is not needed. Packets that are used in maintaining the operation of the network (such as the occasional multi-cast packet) are forwarded to all ports. MOXA EtherDevice Switch operates in the store-and-forward switching mode, which eliminates bad packets and enables peak performance to be achieved when there is heavy traffic on the network.

Switching and Address Learning

MOXA EtherDevice Switch has an address table that can hold up to 1K node addresses, which makes it suitable for use with large networks. The address tables are self-learning, so that as nodes are added or removed, or moved from one segment to another, MOXA EtherDevice Switch automatically keeps up with new node locations. An address-aging algorithm causes the least-used addresses to be deleted in favor of newer, more frequently used addresses. To reset the address buffer, power down the unit and then power it back up.

Auto-Negotiation and Speed Sensing

All of MOXA EtherDevice Switch's RJ45 Ethernet ports independently support auto-negotiation for speeds in the 10BaseT and 100BaseTX modes, with operation according to the IEEE 802.3u standard. This means that some nodes could be operating at 10 Mbps, while at the same time, other nodes are operating at 100 Mbps.

Auto-negotiation takes place when an RJ45 cable connection is made, and then each time a LINK is enabled. MOXA EtherDevice Switch advertises its capability for using either 10 Mbps or 100 Mbps transmission speeds, with the device at the other end of the cable expected to similarly advertise. Depending on what type of device is connected, this will result in agreement to operate at a speed of either 10 Mbps or 100 Mbps.

If a MOXA EtherDevice Switch RJ45 Ethernet port is connected to a non-negotiating device, it will default to 10 Mbps speed and half-duplex mode, as required by the IEEE 802.3u standard.

Specifications

Technology

Standards	IEEE802.3, 802.3u, 802.3x
Forward and Filtering Rate	148810 pps
Packet Buffer Memory	256 KB
Processing Type	Store and For-ward, with IEEE802.3x full duplex, non-blocking flow control
Address Table Size	1K uni-cast addresses
Latency	Less than 5 μ s

Interface

RJ45 Ports	10/100BaseT(X) auto negotiation speed, F/H duplex mode, and auto MDI/MDI-X connection
Fiber Ports	100BaseFX ports (SC connector)
LED Indicators	Power, Faults, ACT, LNK, 10/100
DIP Switch	Port break alarm mask
Alarm Contact	One relay output with current carrying capacity of 1A @ 24 VDC

Optical Fiber

Distance	Single mode fiber for 15 km, Multi mode fiber for 2 km
Wavelength	1310 nm
Min. TX Output	-15 dBm (Single), -20 dBm (Multi)
Max. TX Output	-6 dBm (Single), -14 dBm (Multi)
Sensitivity	-36 to -32 dBm (Single), -34 to -30 dBm (Multi)

Power

Input Voltage	12 to 48 VDC, redundant inputs
Input Current @ 24VDC	0.25 A (EDS-305, EDS-305-M, EDS-305-S, EDS-308) 0.35 A (EDS-308-M, EDS-308-S, EDS-308-MM, EDS-308-SS)
Connection	Removable Terminal Block

Overload Current Protection	1.1 A (EDS-305, EDS-305-M, EDS-305-S, EDS-308) 1.6 A (EDS-308-M, EDS-308-S, EDS-308-MM, EDS-308-SS)
Reverse Polarity Protection	Present
Mechanical	
Casing	IP30 protection, aluminum case
Dimensions	53.6 x 135 x 105 mm (W x H x D)
Weight	0.63 kg
Installation	DIN-Rail, Wall Mounting
Environment	
Operating Temperature	0 to 60°C (32 to 140°F)
Storage Temperature	-40 to 85°C (-40 to 185°F)
Ambient Relative Humidity	5 to 95% (non-condensing)
Regulatory Approvals	
UL/CUL	UL60950
TUV	EN60950
FCC	Part 15 class A
EMI	EN55022
EMS	EN61000-4-2 (ESD), level 3 EN61000-4-3 (RS), level 3 EN61000-4-4 (EFT), level 3 EN61000-4-5 (Surge), level 3 EN61000-4-2 (CS), level 3
Shock	IEC 60068-2-27
Free Fall	IEC 60068-2-32
Vibration	IEC 60068-2-6
WARRANTY	5 years

EMS Type Tests

Test	Description	Test Levels	Severity Levels	
IEC 61000-4-2	ESD	Air discharge	+/- 8 KV	3
		Contact discharge	+/- 6 KV	3
		ESD contact indirect	+/- 6 KV	3
IEC 61000-4-3	Radiated RFI	Housing	10 V/m, 80 MHz – 1 GHz, AM 1 KHz 80% modulation 10 V/m, .9 GHz – 1.8 GHz, FM 200 Hz 50% square	3

IEC 61000-4-4	Burst (Fast Transient)	Power supply lines	+/- 2 KV	3
		Comm. lines	+/- 1 KV	3
		Relay	+/- 1 KV	3
IEC 61000-4-5	Surge	Power supply lines	+/- 2 KV, 12 Ω , CM; +/- 1KV, 2 Ω , DM	3
		Relay	+/- 1 KV, 42 Ω , CM; +/- 1KV, 42 Ω , DM	3
IEC 61000-4-6	Induced (Conducted) RFI	Power supply lines	10 Vrms, 150 KHz – 80 MHz, AM 1 KHz 80% modulation	3
		Comm. lines	10 Vrms, 150 KHz – 80 MHz, AM 1 KHz 80% modulation	3
		Relay	10 Vrms, 150 KHz – 80 MHz, AM 1 KHz 80% modulation	3

Environmental Type Tests

Test	Description	Test Levels
IEC 60068-2-6	Vibration	10 – 500 – 10Hz, 0.5 oct./min., 4g, X, Y, Z (3 axes)
IEC 60068-2-27	Shock	50 g, 11 ms, $\pm X$, $\pm Y$, $\pm Z$ (6 directions)
IEC 60068-2-32	Free Fall	75 cm, 1 corner, 3 edges, 6 faces (total 10 drops)

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