Started on	5 April 2025
State	Finished
Completed on	
Time taken	
	32.00/35.00
Grade	<b>91.43</b> out of 100.00
Question 1	
Correct	
Mark 1.00 out of 1.00	
What is UNIC-Flex	controlled engine?
Select one:	
A. Electronic	Controlled Engine
B. No Camsh	aft
C. Common F	Rail Engine
D. All of the a	above ✔
Your answer is corre	ect.
Question 2	
Incorrect	
Mark 0.00 out of 1.00	
What are the advar	ntages of variable exhaust valve timing?
Select one:	
<ul><li>A. Optimized</li></ul>	Exhaust Gas Temp 🗶
B. Optimized	
C. Optimized	
D. Optimized	Pmax

Question 3
Correct
Mark 1.00 out of 1.00
What is the purpose of servo oil service pump (look on control diagram)?
Select one:
A. To keep the oil rail pressurized when one or both servo oil pumps have failed
<ul> <li>■ B. To pressurize the servo oil rail in order to simulate EXV open/close and cylinder lubrication when engine is standstill</li> </ul>
○ C. To pressurize the servo oil rail when engine start
D. To supply high pressure hydraulic oil to VCUs when engine is running
Your answer is correct.
Question 4
Correct
Mark 2.00 out of 2.00
What is the consequence if the elect fuel pump actuator power fails?
Select one or more:
☑ A. The other fuel pumps compensate the fuel pressure in case of low or high fuel pressure  ✓
☑ B. The fuel pump w/ damaged elect actuator can manually set to a certain position,  ✓
C. The related fuel pump will go to maximum position
D. Engine shut down

Question 5
Incorrect
Mark 0.00 out of 1.00
If you increase the angle value (+) of the Injection Begin Offset, what will be the consequence?
Select one:
A. Pcomp will be increased
○ C. Pmax will be decreased
D. Pcomp will be decreased
Your answer is incorrect.
Question 6
Partially correct  Mark 2.00 out of 3.00
Walk 2.00 out 01 3.00
What is the specific function of MCM-11?
Select one or more:
■ A. Engine Speed Control
☑ B. External Bus Interfacing  ✓
☐ C. Digital Interface to CCM-20

Your answer is partially correct.

 $\hfill \Box$  D. Digital Signal to Angle Sensor

You have correctly selected 2.

Question 7
Correct
Mark 2.00 out of 2.00
What is the specific function of CCM-20?
Select one or more:
☐ A. Engine Speed Control
☑ B. Cylinder Function
☑ C. Distributed Engine Functions ✔
☐ D. All of the above
Your answer is correct.
Question 8
Correct
Mark 1.00 out of 1.00
What is the specific function of IOM?
Select one:
B. Speed Sensing
○ C. Distributed Engine Functions
O. All of the above

uestion 9	
prrect	
ark 2.00 out of 2.00	
What is the use of LDU?	
Select one or more:	
A. Data Acquisition	
☑ B. Local User Interface  ✓	
☑ C. External Bus Interface  ✓	
☐ D. All of the above	
Your answer is correct.	
uestion 10	
orrect	
ark 1.00 out of 1.00	
What will happen if we activate heavy sea mode on the LDU?	
Select one:	
A. Fuel Rail Pressure will be steady	
B. VIT will be switched off	

C. All injectors activeD. All of the above ✓

Question 11
Correct
Mark 1.00 out of 1.00
This is necessary for DF engine to have accurate control of the gas pressure and the changes of the load condition,
Select one:
○ A. GAV
■ B. GVU
○ C. GTD
○ D. GMT
Your answer is correct.
Question 12
Correct
Mark 1.00 out of 1.00
From what sensor signal that ECS uses to adjust the timing of the gas supply which is related to the engine load?
Select one:
○ A. Exh V/v stroke sensor
B. FIV pilot sensor

O. FLV piston stroke

Question 13
Correct
Mark 1.00 out of 1.00
What controls the gas quantity, independently for each cylinder to adjust the engine load?
Select one:
O A. PCS
⊕ B. ECS
○ C. ESS
O. AMS
Your answer is correct.
Question 14
Correct
Mark 1.00 out of 1.00
How many Gas Admission Valve per cylinder in DF engines?

Select one:

O A. 1

B. 2 

✓

O C. 3

O D. 4

Question 15
Correct
Mark 1.00 out of 1.00
How many Pilot Injection Valve per cylinder in DF engines?
Select one:
O A. 1
■ B. 2      ✓
O C. 3
O D. 4
Your answer is correct.
Question 16
Correct
Mark 1.00 out of 1.00
Must be installed at each end of the bus cable to avoid signal reflection.
Select one:
○ A. Diode
■ B. Resistor      ✓
○ C. Transistor

O. Capacitor

Question 17	
Correct	
Mark 1.00 out of 1.00	
This type of bus system used for PCS?	
Select one:	
○ A. Ethernet	
○ C. Mod bus	
O. Terminal Bus	
Your answer is correct.	
Question 18	
Correct	
Mark 1.00 out of 1.00	
How many mm is the required air gap for the crank angle sensor pick-up?	
Select one:	
○ B. 3mm	
○ C. 5mm	
O. D. 14mm	

Question 19
Correct
Mark 1.00 out of 1.00
What is in-charge of the Internal Control System?
Select one:
O A. PCS
O B. AMS
○ C. ESS
D. UNIC-Flex  ✓
Your answer is correct.
Question 20
Correct
Mark 1.00 out of 1.00
At UNIC-Flex, these 2 modules are the one interface with external control system?
Select one:
○ A. LDU & CCM1

○ B. LDU & IOM

C. LDU (ECR) & MCM

D. LDU (ER) & MCM-11 

✓

Question 21
Correct
Mark 1.00 out of 1.00
The UNIC-Flex hardware assigned to energize the common start valve?
Select one:
○ A. LDU & MCM
○ C. MCM & CCM
O D. CCM & IOM
Your answer is correct.
Question 22
Correct
Mark 1.00 out of 1.00
This type of bus system protocol is the connection used by the external control system, PCS and AMS to and from the UNIC-Flex modules.
Select one:
○ A. PCS Bus
○ B. Terminal Bus
○ C. Ethernet Bus
<ul><li>D. Can Open and Mod Bus  </li></ul>
Your answer is correct.
Question 23
Correct
Mark 1.00 out of 1.00
Which module serves as the data acquisition unit for the UNIC-flex?
Select one:
○ A. LDU
○ B. MCU
○ C. MCM
<ul><li>D. IOM ✓</li></ul>
⊌ D. IOIVI ▼

Question 24
Correct
Mark 1.00 out of 1.00
Which of the following is NOT included in the cylinder related functions of the CCM?
Select one:
A. Cylinder Lubrication
B. Manual Fuel Injectors
C. Exhaust Valve Position Sensor
D. Power Supply Speed Sensor A   ✓
Your answer is correct.
Question 25
Correct
Mark 1.00 out of 1.00
Which CCM provides power supply for the BDC sensor?
Select one:
○ A. CCM #1

B. CCM #2 ✓C. CCM #3D. CCM #4

stion 26
ect
x 1.00 out of 1.00
ne CCM-20 activates the flexlube pump through the
elect one:
A. Rail Valve
B. Valve Control Unit
C. Solenoid Valve ✔
D. 3/2-way directional valve
our answer is correct.
stion 27
ect
x 1.00 out of 1.00
case of lost setpoint signal in the fuel pump actuator, what will happen?

Select one:

- A. actuator moves to ~5% output 
   ✓
- O B. actuator will remain in its position
- C. the actuator moves to 100%
- O. the actuator moves to 50%

Question 28
Correct
Mark 1.00 out of 1.00
In case of power failure in the fuel pump actuator, what will happen?
Select one:
a. the actuator moves to 0%
<ul><li></li></ul>
c. the actuator moves to 100%
d. the actuator moves to 50%
Your answer is correct.
a :: 20
Question 29 Correct
Correct
Correct
Correct Mark 1.00 out of 1.00
Correct  Mark 1.00 out of 1.00  To enable cylinder lubrication in a cut off unit when the CCM-20 module fails or is being switched off, a special cable connection should be
Correct  Mark 1.00 out of 1.00  To enable cylinder lubrication in a cut off unit when the CCM-20 module fails or is being switched off, a special cable connection should be installed to the flexlube pump to the?
Correct  Mark 1.00 out of 1.00  To enable cylinder lubrication in a cut off unit when the CCM-20 module fails or is being switched off, a special cable connection should be installed to the flexlube pump to the?  Select one:
Correct  Mark 1.00 out of 1.00  To enable cylinder lubrication in a cut off unit when the CCM-20 module fails or is being switched off, a special cable connection should be installed to the flexlube pump to the?  Select one:  A. Neighbour CCM-20
Correct  Mark 1.00 out of 1.00  To enable cylinder lubrication in a cut off unit when the CCM-20 module fails or is being switched off, a special cable connection should be installed to the flexlube pump to the?  Select one:  A. Neighbour CCM-20   B. LDU-20
Correct  Mark 1.00 out of 1.00  To enable cylinder lubrication in a cut off unit when the CCM-20 module fails or is being switched off, a special cable connection should be installed to the flexlube pump to the?  Select one:  A. Neighbour CCM-20   B. LDU-20  C. MCM-11

Question 30	
Correct	
Mark 1.00 out of 1.00	

What pick-up CAS are connected to all CCM-20 Gas module?

## Select one:

- A. A, B, TDC
- B. A, B, TDC, BDC 

  ✓
- C. C, D, BDC
- O. C, D, TDC, BDC